Rolls-Royce 9000 SABRe : Global Business Unit & Topic Applications.

The contents of this SABRe website shall apply (as / where indicated) to those suppliers dealing with the respective Rolls-Royce Business Unit(s) - please see "Comments" for any additional detail.

Topic Key : Yes = Cleared / accepted for unrestricted use, unless otherwise qualified under "Comments" N / A = Not Applicable - see "Comments" for additional detail.

SABRe Process / Document	Supplier Approvals.	Business Requirements.	Supplier Total Evaluation Process (STEP).	First Article Inspection (FAI) & Component Proving.	Concurrent Component Definition & Build In Quality.	Tooling Control Process.	Design and Development Design Control Process.	Definition Alteration Request (DAR) Process.	Source Change Process	Engineering Control of Manufacturing Source and Method.	Control of Documents and Records.	Supplier Problem Resolution Process.	Non-Conformance Control (inc. Unapproved Parts) & Repair Variation Process.	Protection, Packaging and Labelling.	Release Notes (Certificates of Conformity).	Control of Sub-tier Suppliers.	Identity Markings and Serialisation.	Quality Plans	Certified Release Inspector (C.R.I.).	Comments / Additional Detail.
Rolls-Royce Business Unit.																				
Rolls-Royce Aerospace - U.K.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Rolls-Royce Repair & Overhaul - U.K.	Yes	Yes	Yes	Yes #	N / A	Yes	N / A	N / A	N / A	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	(#) As / where applicable - refer to Purchase Order.
Rolls-Royce Corporation (Indianapolis) - USA.	Yes	Yes	Yes	Yes	Yes	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Global Component Repair Services - Americas (Indianapolis) - USA.	Yes	Yes	Yes	N / A	N / A	Yes	N / A	N / A	N / A	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	Subject to review for potential future adoption / deployment.
Rolls-Royce Deutschland - Germany.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Rolls-Royce Deutschland Repair & Overhaul - Germany.	Yes	Yes		Yes	N / A	Yes	N / A	N / A	N / A	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Rolls-Royce Repair & Overhaul (Montreal) - Canada.	Yes	Yes	Yes	Yes #	N / A	Yes	N / A	N / A	N / A	Yes #	N / A	Yes #	Yes#	Yes	Yes	Yes	N / A	Yes	N / A	(#) as / where applicable - refer to Purchase Order
Rolls-Royce Investments & Services (R-R U.K, Deutschland & Corporation).	Yes	Yes	Yes	N / A	Yes #	Yes	Yes #	Yes #	Yes	N / A	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	(#) as / where applicable - refer to Purchase Order
Rolls-Royce Canada Energy Gas Turbines (Montreal) - Canada.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Rolls-Royce Energy Customer Service Business (Anstv) - U.K.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	N / A	
Rolls-Royce Energy Package and Power Systems : Oil & Gas (Liverpool) - U.K.	N / A	Yes	N / A	Yes #	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Yes	Yes	Yes #	Yes #	Yes	N / A	N / A	N / A	(#) As / where applicable - refer to Purchase Order for details.
Rolls-Royce Energy Package and Power Systems : Oil & Gas (Mt. Vernon) - USA.	N/A	Yes	N / A	Yes #	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Yes	Yes	Yes #	Yes #	Yes	N / A	N / A	N / A	(#) As / where applicable - refer to Purchase Order for details.
Rolls-Royce Marine - Submarines.	N / A	Yes	Yes	N / A	N / A	Yes	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	N / A	Refer to Business Requirements - Section 15 for details.
Rolls-Royce Marine - Naval (U.K.)	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	As / where applicable (refer to individual Purchase Orders for details).
Rolls-Royce Marine - Naval (Inc.)	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine - Motion Control.	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine - Marine Electrical Systems.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N /A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine AS Diesels - Bergen.	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine Diesels CSB (U.K.)	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine - Commercial Marine.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Engine Services (RRESO) Oakland Inc. - USA.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Brazil - South America.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Not currently adopted by Rolls-Royce Brazil
Industria de Turbo Propulsores S.A. (ITP) - Spain.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	As / where applicable (refer to individual Purchase Orders for details).
Industria de Turbo Propulsores S.A. (ITP) : Repair & Overhaul - Spain.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	
Texas Aero Engine Services Limited (TAESL) - USA.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	As / where applicable (refer to individual Purchase Orders for details).
Hong Kong Aero Engine Services Limited (HAESL) - Hong Kong.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	
Singapore Aero Engine Services Limited (SAESL) - Malaysia.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	
Rolls-Royce Engine Services Limitada Inc. - Philippines.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	