Rolls-Royce 9000 SABRe : Global Business Unit & Topic Applications.

The contents of this SABRe website shall apply (as / where indicated) to those suppliers dealing with the respective Rolls-Royce Business Unit(s) - please see "Comments" for any additional detail.

Topic Key : Yes = Cleared / accepted for unrestricted use, unless otherwise qualified under "Comments" N / A = Not Applicable - see "Comments" for additional detail.

SABRe Process / Document	Supplier Approvals.	Business Requirements.	Supplier Total Evaluation Process (STEP).	First Article Inspection (FAI) & Component Proving.	Concurrent Component Definition & Build In Quality.	Tooling Control Process.	Design / Make Process.	Design Control Process.	Definition Alteration Report (DAR) Process.	Source Change Process	Engineering Control of Manufacturing Source and Method.	Control of Documents and Records.	Supplier Problem Resolution Process.	Non-Conformance Control (inc. Unapproved Parts) & Repair Variation Process.	Protection, Packaging and Labelling.	Release Notes (Certificates of Conformity).	Control of Sub-tier Suppliers.	Identity Markings and Serialisation.	Quality Plans	Certified Release Inspector (C.R.I.).	Comments / Additional Detail.
Rolls-Royce Business Unit.																					
Rolls-Royce Aerospace - U.K.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Rolls-Royce Repair & Overhaul - U.K.	Yes	Yes	Yes	Yes #	N / A	Yes	Yes #	Yes #	Yes #	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	(#) As / where applicable - refer to Purchase Order.
Rolls-Royce Corporation (Indianapolis) - USA.	Yes	Yes	Yes	Yes	Yes	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Global Component Repair Services - Americas (Indianapolis) - USA.	Yes	Yes	Yes	N / A	N / A	Yes	N / A	N / A	N / A	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	Subject to review for potential future adoption / deployment.
Rolls-Royce Deutschland - Germany.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Rolls-Royce Deutschland Repair & Overhaul - Germany.	Yes	Yes		Yes	N / A	Yes	N / A	N / A	N / A	Yes	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	N / A	
Rolls-Royce Repair & Overhaul (Montreal) - Canada.	Yes	Yes	Yes	Yes #	N / A	Yes	Yes #	Yes #	Yes #	Yes #	N / A	Yes #	Yes#	Yes	Yes	Yes	Yes	N / A	N / A	N / A	(#) as / where applicable - refer to Purchase Order
Rolls-Royce Investments & Services (R-R U.K, Deutschland & Corporation).	Yes	Yes	Yes	N / A	Yes #	Yes	Yes #	Yes #	Yes	N / A	N / A	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	(#) as / where applicable - refer to Purchase Order
Rolls-Royce Canada Energy Gas Turbines (Montreal) - Canada.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	
Rolls-Royce Energy Customer Service Business (Ansty) - U.K.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	N / A	
Rolls-Royce Energy Package and Power Systems : Oil & Gas (Liverpool) - U.K.	N / A	Yes	N / A	Yes #	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Yes	Yes	Yes #	Yes #	Yes	N / A	N / A	N / A	(#) As / where applicable - refer to Purchase Order for details.
Rolls-Royce Energy Package and Power Systems : Oil & Gas (Mt. Vernon) - USA.	N/A	Yes	N / A	Yes #	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Yes	Yes	Yes #	Yes #	Yes	N / A	N / A	N / A	(#) As / where applicable - refer to Purchase Order for details.
Rolls-Royce Marine - Submarines.	N / A	Yes	Yes	N / A	N / A	Yes	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	Yes	N / A	N / A	N / A	Refer to Business Requirements - Section 15 for details.
Rolls-Royce Marine - Naval (U.K.)	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	As / where applicable (refer to individual Purchase Orders for details).
Rolls-Royce Marine - Naval (Inc.)	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine - Motion Control.	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine - Marine Electrical Systems.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N /A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine AS Diesels - Bergen.	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine Diesels CSB (U.K.)	N / A	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	Yes	N / A	N / A	Yes	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Marine - Commercial Marine.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Engine Services (RRESO) Oakland Inc. - USA.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Subject to review for potential future adoption / deployment
Rolls-Royce Brazil - South America.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	Not currently adopted by Rolls-Royce Brazil
Industria de Turbo Propulsores S.A. (ITP) - Spain.	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N / A	As / where applicable (refer to individual Purchase Orders for details).
Industria de Turbo Propulsores S.A. (ITP) : Repair & Overhaul - Spain.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	
Texas Aero Engine Services Limited (TAESL) - USA.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	As / where applicable (refer to individual Purchase Orders for details).
Hong Kong Aero Engine Services Limited (HAESL) - Hong Kong.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	
Singapore Aero Engine Services Limited (SAESL) - Malaysia.	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	N / A	