

Summary of Changes to SABRe Documents: April 2008.

Document	New Issue Level	Section Number	Section Title	Nature of Change(s)
Rolls-Royce Global Business Unit & Topic Applications.	N / A	N / A	Menu	Minor additions to cover new / amended topics and latest Rolls-Royce Business Unit(s) deployment status.
Summary of Changes.	April 2008	N / A	Menu / Process Documents	Updated to reflect April's revision package.
Glossary of Terms (Acronyms)	17.0	N / A	Menu / Process Documents	Minor additions to cover new / amended material.
Definition Index	16.0	N / A	Menu / Process Documents	Minor additions to cover new / amended material.
SABRe and The Product Life Cycle	3.0	N / A	Homepage	Updated to reflect April's revision package.
Technical Oversight Quality Process Model & SABRe Topic / Product Life Cycle Applications.	1.0	N / A	Menu / Process Documents	New topic added to provide improved visibility, clarity / relative inter-action between all such material and associated topics.
General Overview	8.0	Pages 6, 9, 10 & 11	Menu	Minor amendments to reflect the inclusion of additional topics and improve overall clarity / use.
Index of Briefing, Guidance & Training Materials.	1.0	N / A	Menu.	New topic added to provide improved visibility, clarity / location and issue standard of all such material and associated topics.
Index of Forms & Templates.	1.0	N / A	Menu	New topic added to provide improved visibility, clarity / location and issue standard of all such material and associated topics.
Business Requirements	20.0	6.5 & 6.7.3	Menu / Process Documents	Minor amendment in Section 6.5 to incorporate additional GCRS / AR&O requirement and improve overall clarity + Briefing Pack reference added to Section 6.7.3.
Quality Plans	4.0	2	Menu / Process Documents	Minor amendment to incorporate additional GCRS / AR&O applicability and improve overall clarity.
Certified Release Inspector (C.R.I.)	3.0	2	Menu / Process Documents	Minor amendment in Section 2 to improve clarity on Rolls-Royce Repair & Overhaul U.K. "site specific" applications.
Design / Make Process.	5.0	Various	Menu / Process Documents / Requirements for Design Activities (including Design / Make Process).	Topic withdrawn from SABRe and replaced by Requirements for Design & Development Process.

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Requirements for Design and Development.	6.0	Various	Menu / Process Documents	Major re-write and re-identification of former Design / Make Process.
Source Change Process.	6.0	Various	Menu / Process Documents	Major re-write to improve overall clarity, functionality and use.
Supplier Total Evaluation Process (STEP)	5.0	7.3 & 8.1	Menu / Process Documents	New Section 7.3 Global Sub-tier Supplier Scorecard, measuring Quality performance added and Section 8.1 Cost of Non-Quality revised + minor text / layout clean-up in various sections to improve overall clarity and use.
Protection, Packaging and Labelling.	21.0	4.1, 4.6 & 4.10.1	Menu / Process Documents	Minor amendment within Sections 4.1 & 4.6 to improve clarity / align with RPS 259 + slight modification to 4.10.1 to improve alignment with associated Supplier Delivery Specification.
Control of Documents and Records.	13.0	5.4	Menu / Process Documents	Minor addition to Section 5.1 and Section 5.4 amended to further clarify the "site specific" requirements for Repair & Overhaul applications.
Identity Markings and Serialisation	6.0	Appendix 2-B	Menu / Process Documents	Minor amendment to improve overall clarity / use.
Supplier Delivery Specification (SDS).	9.0	Pages 1, 12 & 26	Menu / Process Documents / Protection, Packaging and Labelling / Supplier Delivery Specification.	Minor amendment to improve overall clarity / use.
Supplier Briefing Pack.	3.0	Pages 13 & 14	Menu / Process Documents / Business Requirements / Quality Red Flag Process & Commissioned Over-check Policy (C.O.P.)	Minor amendment to improve overall clarity / use.
Supplier Briefing Pack.	N / A	N / A	Menu / Process Documents / Requirements for Design Activities (inc. Design / Make Process).	Topic withdrawn from SABRe and replaced by Requirements for Design & Development Process.
Supplier Briefing Pack.	1.0	N / A	Menu / Process Documents / Requirements for Design Activities (inc. Design / Make Process) /	Topic withdrawn from SABRe - no longer required by Requirements for Design & Development Process.

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			Guidelines for completion of Design / Make Quality Plan.	
Supplier Briefing Pack	1.0	N / A	Menu / Process Documents / Supplier Total Evaluation Process (STEP) / T.O.Q. - Problem Improvement Process.	New topic added to SABRe.
Supplier Briefing Pack	1.0	N / A	Menu / Process Documents / Supplier Total Evaluation Process (STEP) / T.O.Q. - Level 1 PIR Example & Guidance Notes.	New topic added to SABRe
Supplier Briefing Pack	3.0	Page 2 & 5	Menu / Process Documents / Release Notes (Certificates of Conformity).	Minor amendment to improve overall clarity / use.
Supplier Briefing Pack	4.0	Page 7 & 16	Menu / Process Documents / Protection, Packaging and Labelling.	Minor amendment to improve overall clarity / use.
Supplier Briefing Pack	1.0	N / A	Menu / Process Documents / Identity Markings and Serialisation / Component Identification - Frequently Asked Questions.	New topic added to SABRe.
Supplier Briefing Pack.	3.0	Pages 3 & 10	Menu / Process Documents / Business Requirements / Inspection Processes.	Minor amendment to improve overall clarity / use.
Supplier Briefing Pack	4.0	Pages 6, 10, 11, 13, 14, 15, 16, 18 & 21	Menu / Process Documents / Source Change.	Material revised / updated to support major re-write of Source Change Process.
Supplier Briefing Pack	1.0	N / A	Menu / Process Documents / Requirements for Design and Development	New topic added to SABRe.

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			Process.	
Forms	06 / 07	N / A	Menu / Process Documents / Definition Alteration Request (D.A.R.).	Rolls-Royce Corporation D.A.R. Form - minor amendment to improve overall clarity / use.
Forms	1.0	N / A	Menu / Process Documents / Source Change Process / Source Change Example and Risk Assessment Form.	Topic withdrawn from SABRe as part of overall process revision.
Forms	1.2	N / A	Menu / Process Documents / Requirements for Design Activities (inc. Design / Make Process) / Compliance Matrix.	Topic withdrawn from SABRe as part of overall process re-write / replacement.
Forms	1.0	N / A	Menu / Process Documents / Source Change Process / Supplier Initial Assessment Form (S.I.A.).	New topic added to SABRe
Forms	1.0	N / A	Menu / Process Documents / Source Change Process / Risk Register and Risk Criteria Form.	New topic added to SABRe
Forms	1.0	N / A	Menu / Process Documents / Source Change Process / Supplier Source Change Authorisation Form.	New topic added to SABRe